

ABSTRACT OF THE DISCLOSURE

Methods for forming a composite extrusion for use as a vehicle weather strip and the products formed thereby are disclosed in which a main body member is formed from an elastomeric thermoset rubber and an abrasion resistant decorative layer comprised of a crosslinkable thermoplastic polyolefin is extruded thereon. The crosslinkable thermoplastic polyolefin includes a crosslinkable olefin homopolymer and a second polymeric component selected from the group consisting of a crosslinkable ethylene- α -olefin copolymer and a crosslinkable copolymerized ethylene-styrene interpolymers. Both the olefin homopolymer and the second polymeric component contain grafted silane functional groups to allow the the materials to be crosslinked in the presence of moisture. The abrasion resistant decorative layer may be extruded onto the thermoset either prior to or after the thermoset is cured and either prior to or after the abrasion resistant decorative layer is crosslinked. The material of the abrasion resistant decorative layer may be extruded into sheet form and laminated onto the main body member.

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